



PRODUCT DATA SHEET

VALE (INCO) NICKEL S ROUNDS®



SPEC NO: NT Vale Nickel
Rev: 3 Date: 2015
Approved By:

CHEMICAL COMPOSITION

MATERIAL: Electrolytic Nickel Anodes
FORM/SHAPE: Vale Nickel S Rounds®
ASTM SPEC. #: ASTM B 39
MISC: Electrolytic Nickel

| | | Min. | Max. |
|-------|---------------|-------|----------|
| Ni+Co | Nickel+Cobalt | 99.96 | |
| Co | Cobalt ----- | | <0.00005 |
| C | Carbon ----- | | <0.0100 |
| Cu | Copper ----- | | <0.0002 |
| Pb | Lead----- | | <0.00002 |
| Fe | Iron ----- | | <0.0050 |
| As | Arsenic ----- | | <0.0001 |
| Zn | Zinc ----- | | <0.00005 |
| S | Sulfur ----- | 0.019 | 0.0250 |

** The above lab report is a typical analysis of the material

Vale S Rounds® electrolytic nickel is the world's most popular activated anode material with a unique shape that makes it ideal for plating with baskets. Activation is imparted by code-positing a small, controlled amount of sulfur with the nickel during the electroplating process. Inco S-Rounds electrolytic nickel has all the advantages associated with enhanced anode activity....smooth, uniform dissolution; 100% anode efficiency in all nickel plating solutions, even those without chlorides; absence of metallic residues, and low dissolution potentials at high current densities. The lower resistance to current flow compared to sulfur-free nickel accounts for significant power and cost savings in the plating shop. The sulfur in this product does not enter the solution but forms an insoluble nickel sulfide residue that is retained in the anode bag where it acts to remove unwanted copper impurities from the plating solution. The advantages associated with its shape...improved settling in baskets, safe handling, improved flowability compared to squares of various sizes...combined with its enhanced anodic activity have made this versatile product the world's most popular activated anode material.

Please direct your sales and technical inquiries to (215) 821-8461

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Quality Since 1789

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