



# Nathan Trotter

Trusted for Over 200 Years

Product Data Sheet

Roofing Solder



## Nathan Trotter roofing solder has been sealing copper seams and joints for over 200 years.

Available in various bar and wire sizes, Nathan Trotter continuously extrudes solder from high purity metals to ensure that the performance is ideal for a wide range of applications including copper roofing, flashing, gutters, and chimney aprons. The consistency of the alloy results in solder that flows perfectly and seams that are clean, tight, and long-lasting.

Traditional Tin-Lead and Lead-Free solder is produced in our Southeastern Pennsylvania facility which allows for a convenient 1-2 day delivery to most locations. Nathan Trotter also supplies Ruby Fluid flux and Salamoniack Brick at discount wholesale pricing when purchased along with NT solder. Flexible packaging options help our distributors to create the best product mix for their shelves and catalogs, or tailor the order to a specific job.

Ask us about daily pricing updates that give buyers the tools they need to take advantage of dips in metal prices and also save time.

### Alloys

#### Tin-Lead

50/50, 60/40, 63/37, 90/10

#### Lead-Free

97/3 Tin Copper  
95/5 Tin Antimony  
Pure Tin

### Bar Sizes

**Quarter Pound** (5mm x 8mm), (.25 x .25")

**Half Pound** (.25 x .5")

**One Pound** (.375 x .875")

**Tri-Bar** (5/16", 7/16", 3/8")

### Wire Sizes

**One Pound Spool** (.125", .25" diameter)

**Five Pound Spool** (.125", .25" diameter)

**Twenty Five Pound** (.125", .25" diameter)

**Pay-Off Packs up to 500 Pounds**

- All material is available in 10lb, 25lb, and 50lb boxes
- Packaged on pallets for shipping via LTL freight

### Main Office

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### Quality Metals Since 1789

ISO Certified Since 1997 / Tin / Tin Alloys / Solder / Nonferrous Metals