



NathanTrotter

VIPER



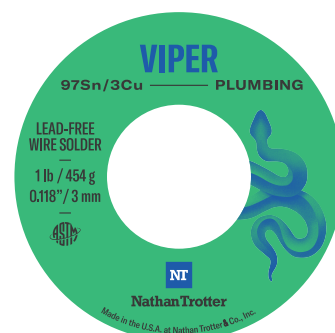
97Sn/3Cu SOLID LEAD-FREE WIRE SOLDER

Viper is comprised of 97% Tin and 3% Copper. This alloy was the initial step in improved Lead-free Plumbing solder and is the most popular cost effective value added joining material. Viper complies to The United States Environmental Protection Agency's 2020 Lead-Free Safe Drinking Water Act and The 2020 National Plumbing Code of Canada.

PACKAGING

Description	Viper 97Sn/3Cu Solid Lead-Free Wire Solder		
Part No.	8:60031	8:60032	8:60033
Spool Weight	1 lb / 454 g	5 lb / 2.27 kg	20 lb / 9.08 kg
Wire Diameter	0.118" / 3 mm		
Case Count	24	4	1
Item UPC Code			
Carton UPC Coded	Yes		

LABEL



FAST FACTS

Alloy: 97Sn/3Cu	Melting Range: 440-572 F 227-400 C	ASTM B32 Compliant	Indefinite Shelf Life	High-Purity Virgin Metals
Lead-Free	Ultimate Tensile Strength 10370 psi / 71.5 MPa	NSF/ANSI 61 & NSF/ANSI 372 Compliant	Usable with any Application- Compliant Flux	Made in the U.S.A

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Safety Data
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